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Recommendations for printing on a PEI 1010 pad on the 3DGence INDUSTRY F420 printer

After each print, rotate the PEI pad 180°. The PEI pad should be cleaned with isopropyl alcohol before printing. When printing on a table with a seal, it is recommended to clean the seal with isopropyl alcohol. The PEI pad should be installed on a cold table (less than 40°C). It is possible to use the pad again if it has not deformed after the previous printout.